

Date: Tuesday, 8/1/2006 11:30:48 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SADDLE KIT		
Job Number	: 28070					
Estimate Number	: 10943					
P.O. Number	: N/A		Part Number	: K10004		
This Issue	: 8/1/2006	S.O. No. : N/A	Drawing Number	: K10004 REV.C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: NA		Drawing Revision	: C		
Previous Run	: 24966		Material	: N/A		
Written By	: See J. A. comment below		Due Date	: 8/31/2006		
Checked & Approved By	: KJ 06.08.01		Qty:	2	Um:	Each
Comment	: Est: D 05.07.22 Reformat; Added D3428-3 per CHG003K/J/J LM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	DC	DOCUMENT CONTROL			
Comment: DOCUMENT CONTROL					
Photocopy bluefile and type labels per PPP K10004 for D205-594-011-013 CHG003					
2.0	D205641011	GHW Kit			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)					
GHW Kit					
Qty	Part Number	Description	Batch		
2	D205-641-011	GHW Kit	B25597 / X	82026 x 3	
3.0	D2570	Bushing			
Comment: Qty.: 32.0000 Each(s)/Unit Total : 64.0000 Each(s)					
Bushing					
Pick:					
Qty	Part Number	Description	Batch		
32	D2570	Bushing	B27586 /		
4.0	D2968041	Tow Ring			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)					
Tow Ring					
Pick:					
Qty	Part Number	Description	Batch		
2	D2968-041	Tow Ring	B26210 /		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

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Seq. #:	Machine Or Operation:	Description :
5.0	D34283	Placard
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Placard Pick: Qty Part Number Description Batch 1 D3428-3 Placard B23933 ✓
6.0	D5951	Saddle
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Saddle Pick: Qty Part Number Description Batch 2 D5951 Saddle B2 3199 ✓
7.0	D5953	Saddle
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Saddle Pick: Qty Part Number Description Batch 2 D5953 Saddle B23814 ✓
8.0	D5955	Saddle
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Saddle Pick: Qty Part Number Description Batch 2 D5955 Saddle B23800 ✓
9.0	D5957	Saddle
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Saddle Pick: Qty Part Number Description Batch 2 D5957 Saddle B2 3815 ✓

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

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Seq. #:	Machine Or Operation:	Description :
10.0	AN451A	Bolt
Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)		
Bolt		
Pick:		
Qty	Part Number	Description
16	AN4-51A	Bolt
<u>M18432</u>		
11.0	AN515A	Bolt
Comment: Qty.: 32.0000 Each(s)/Unit Total : 64.0000 Each(s)		
Bolt		
Pick:		
Qty	Part Number	Description
32	AN5-15A	Bolt
<u>M18279 62mcy M19278 2mcy</u>		
12.0	AN536A	Bolt
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
BOLT		
Pick:		
Qty	Part Number	Description
2	AN5-36A	Bolt
<u>M18438 3mcy M19073 1mcy</u>		
13.0	AN542A	Bolt
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Bolt		
Pick:		
Qty	Part Number	Description
2	AN5-42A	Bolt
<u>M16762</u>		
14.0	AN543A	Bolt
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Bolt		
Pick:		
Qty	Part Number	Description
2	AN5-43A	Bolt
<u>M6366 1mcy</u>		
<u>M18279 3mcy</u>		

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Seq. #:

Machine Or Operation:

Description :

15.0 AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	M17614 ✓

16.0 AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 160.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	M101369 ✓

17.0 AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	M100151 ✓

18.0 MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 36.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	M19099 ✓

19.0 MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 80.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	M17694 73m4 ✓

10/6/02 (2)

M101648 7mex ✓

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			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

DQA: Date: 06/08/04

NOTE: Date & initial all entries

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Part Number: K10004

Job Number:



Seq. #:	Machine Or Operation:	Description :
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20.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT KITS 100% FOR COMPLETENESS

At 06/08/03 (2)

21.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
few. Location: *E*

At 06/08/03 (2)

22.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

At 06/08/04 (2)

Job Completion



C 06/08/03

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DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22	TITLE SADDLE KIT		SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	05.07.22	ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015
D205-641-011	2	2	2
D2570	32	32	32
D2707-041 (OR D2968-041)	2	2	2
D3428-3*	1	N/A	1
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
**AN960JD1016	2	2	2
AN970-4	2	2	2
MS21042-4 (OR L4)	18	18	18
MS21042-5 (OR L5)	40	40	40

SHOP COPY
RETURN TO
ENGINEERING
ROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *28070*

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY

**REQUIRED WITH D2707-041 ONLY